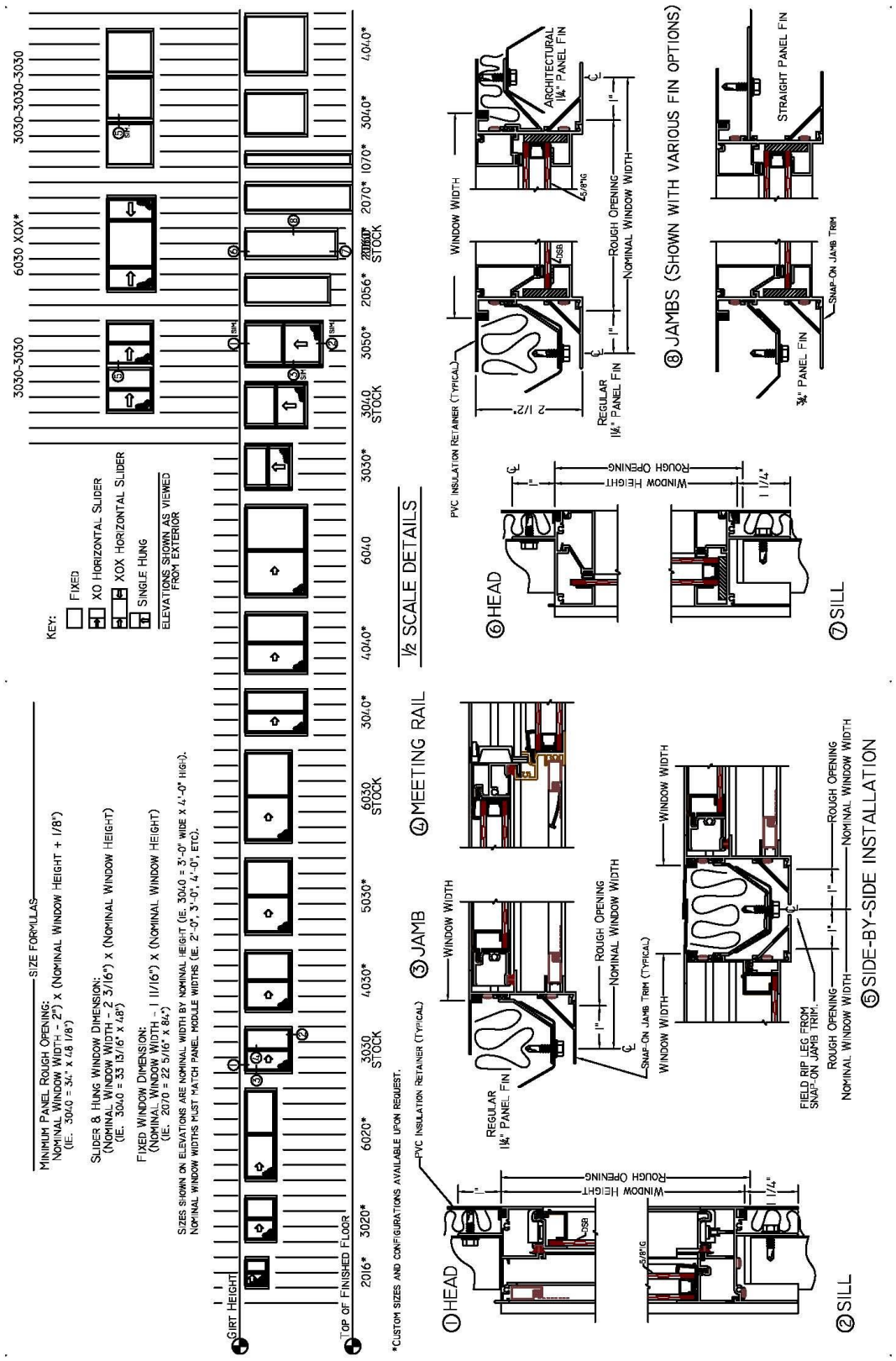Details – Non-Thermal Frame Windows