

## Installation Instructions – Metal Building

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**DO NOT REMOVE** the ties holding the door leaf closed until the door is completely installed. These assist in holding the door/frame square during the installation process. Removing the ties may result in operation problems of the door.

**KEYS, ANCHORS, FASTENERS, & INSTRUCTIONS** for this door are located in the box marked "Keys & Fasteners" enclosed in crate.

### ***INSTALLATION STEPS***

1. After uncrating the door, position it under the girt with the outside edge of the threshold flush with the edge of the concrete. The extended header should be up against the outside face of the girt. Clamp header to girt. (Figure 1)
2. **LEVEL, PLUMB AND SQUARE DOOR UNIT.** Check the gap between the top of door and header. It **MUST** be consistent. Check floor level at each jamb, shim under jamb needing adjustment.
3. When the door is plumb, secure the door header to the face of the girt with (2) self-drilling screws. These screws can be removed later if they should interfere with the sheeting or trim.
4. Anchor the door to the floor with the base clips and the (4) anchor bolts provided. (Figure 2)
5. Back out the screws holding the top jamb clips and slide clips up to wall girt. Attach clip to wall girt using the self-drilling tek screws provided. (Figure 3)
6. Remove ties holding door leaf shut and check for proper operation. (Figure 4)
7. Anchor threshold to floor using (3) anchors provided. Caulking of threshold is required. (Figure 6)
8. Adjust weather-stripping and sweep to eliminate light leaks by backing out screws slightly, make adjustment, and retighten screws.

### ***ADJUSTMENTS and OPERATION (Refer to Troubleshooting Guide)***

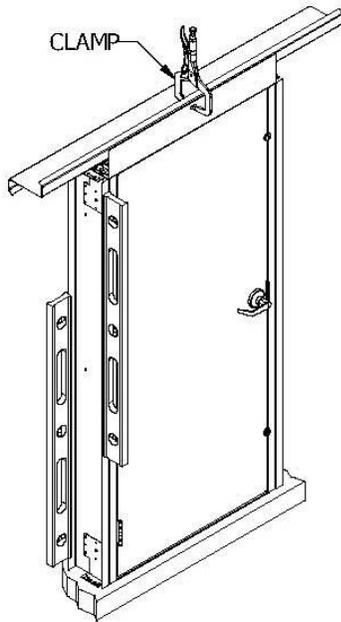
1. Check frame to ensure unit is PLUMB AND SQUARE. If Door System is NOT PLUMB AND SQUARE it may affect operational functions of the hardware.
2. Check floor level at each jamb. Shim under jamb needing adjustment.
3. If gap around door is unequal, adjust set screws behind hinges appropriately.

### ***AFTER INSTALLATION CARE***

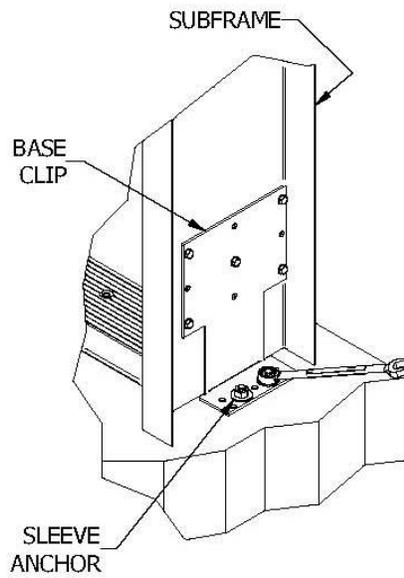
**WARNING:** Industrial and/or commercial chemicals used in cleaning or sealing, as well as those chemicals contained in concrete may react negatively with the finishes on the parts of this door. This reaction may destroy the galvanization and finishes on these products resulting in future rust and void any warranties.

**DO NOT** allow concrete or commercial/industrial chemicals/sealants to come in contact with the finishes on this door. Residential strength 409 is recommended for cleaning if necessary.

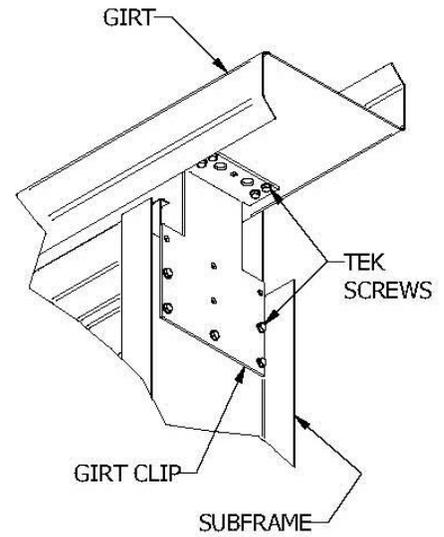
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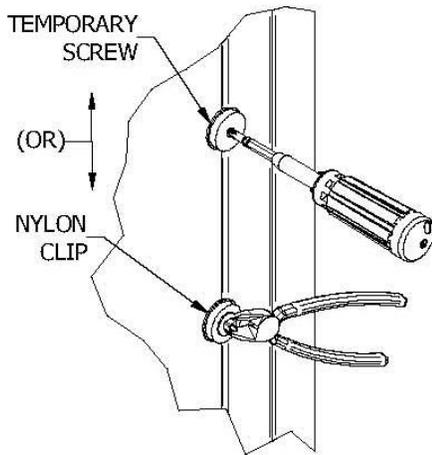
**FIGURE 1**



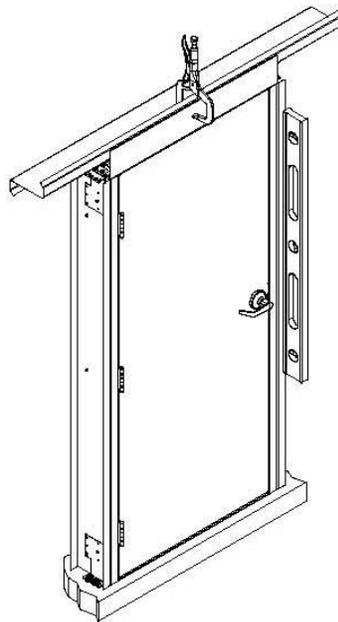
**FIGURE 2**



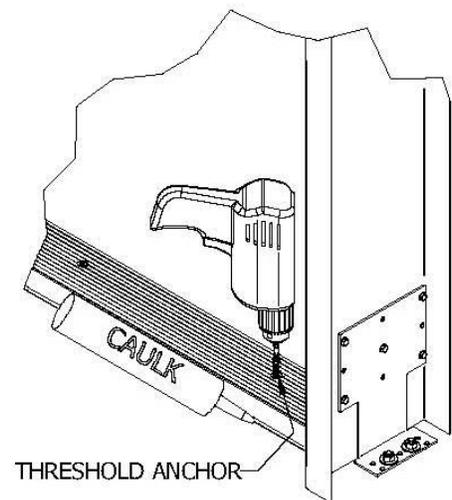
**FIGURE 3**



**FIGURE 4**



**FIGURE 5**



**FIGURE 6**