

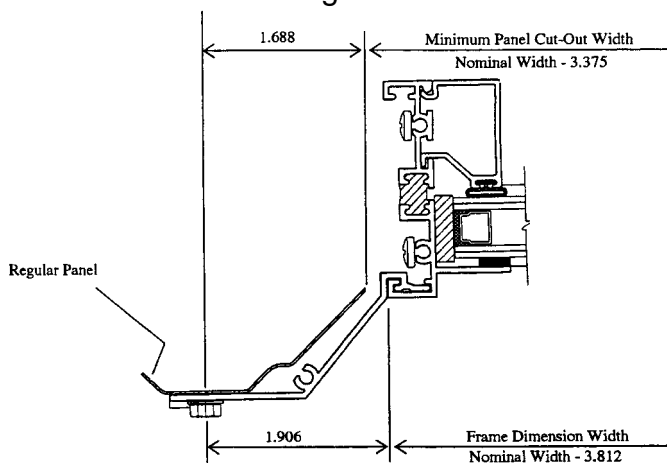
Window Installation Instructions – No Steel Subframe System

Without Steel Subframes

Note: Windows without a steel subframe system have jamb fins that are designed to correspond with the flats on the wall panels. Therefore, rough opening locations must be 12" centers.

1. Sheet the wall.
2. Measure and cut the rough opening to the appropriate size. Check the diagrams below for the width needed. The height is the same as the stated size.
3. Insert the window unit into the location as cut. If the cut is slightly larger in height than needed, raise the window when fastening so the gap is lessened at the head. The bottom sill has a hinged plate that is raised during the mounting stage. This allows for the rough opening to be cut to the smallest tolerance possible. Pull the plate back down when in place.
4. Level the window and use the predrilled holes on the jamb fins to attach the window directly to the flats of the wall panels.
5. Fasten the back sill plate to the wall panels from the interior.
6. Once the window is secured, apply a continuous bead of caulk the entire length of the head, through the corners to form a watertight seal.

Regular Panel



Architectural Panel

